

Technology Overview

ECO®

Our patented Electro-Catalytic Oxidation technology, known as ECO, is an advanced multi-pollutant control technology that reduces emissions of sulfur dioxide (SO₂), nitrogen oxides (NO_x), oxidized mercury, and fine particulate matter (PM_{2.5}) in a single system. The ECO process also produces a commercial grade ammonium sulfate fertilizer co-product.

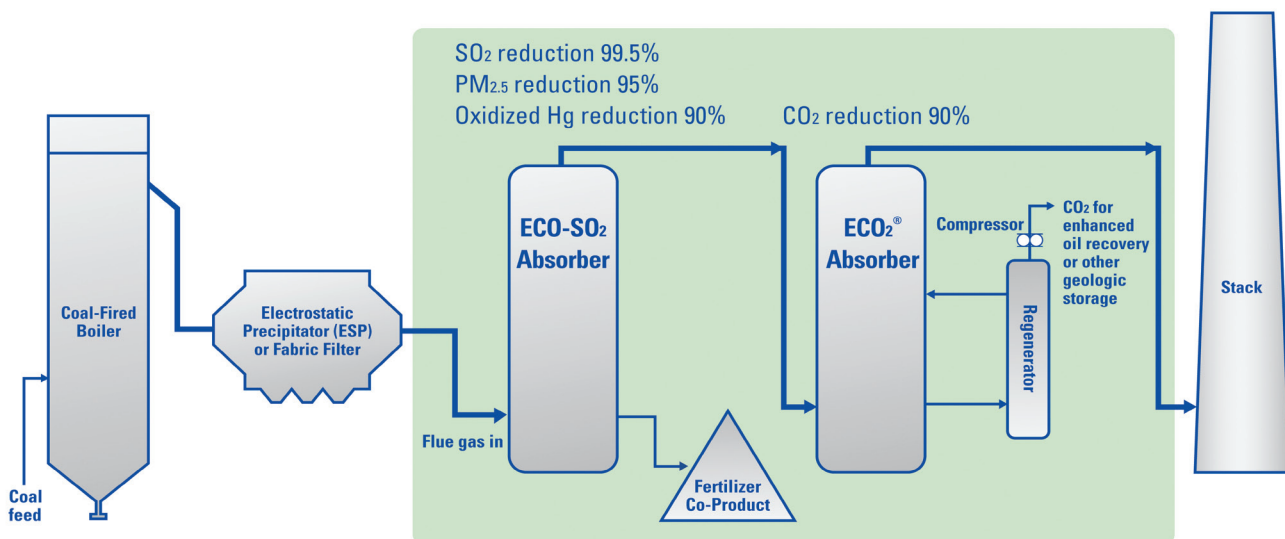
ECO-SO₂

In applications where NO_x removal is not required, our ECO technology is installed without the NO_x control component. Our resultant ECO-SO₂ absorber installation achieves major reductions in emissions of SO₂, PM_{2.5}, and oxidized mercury. This process also produces a valuable fertilizer co-product that is ready for sale to the fertilizer market.

ECO₂®

ECO₂ is a post-combustion CO₂ capture process designed to capture 90 percent of CO₂ from the flue gas of coal-fired power plants. Once the CO₂ is captured, it is dried and compressed and then is ready for pipeline transport and sequestration. This technology has been pilot tested at FirstEnergy Corp.'s R.E. Burger Plant and as concluded in a 2010 independent assessment, the technology is ready for scale-up for use in commercial scale (200 MW or larger) generating plants. The ECO₂ technology can be installed following conventional SO₂ scrubbing technology (such as a limestone forced-oxidation SO₂ scrubber) or following our ECO or ECO-SO₂ technologies.

ECO-SO₂ and ECO₂® System Installation



Our technology can be applied to new coal-fired electric power plants or retrofit into existing plants.

Project Highlights

FIRSTENERGY ECO[®] COMMERCIAL UNIT

The 50-MW ECO unit was built at FirstEnergy's R.E. Burger Plant, which is situated on a 100-acre site in south-eastern Ohio on the Ohio River. The ECO unit was designed and constructed to utility standards and has processed flue gas from high sulfur Ohio coals, and blends of Eastern bituminous and Powder River Basin coals.



- 50-megawatt (MW) ECO commercial unit
- In operation from February 2004 - December 2010
- 180-day performance test specified by US EPA completed successfully; ECO qualified as best available control technology (BACT)
- EPRI-sponsored study concluded ECO is as reliable as conventional emissions control technology (>99% available)
- Operated in ECO and ECO-SO₂ configurations
- ECO and ECO-SO₂ performance provides ultra-low SO₂ and SO₃ emissions (~1 ppm)

FIRSTENERGY ECO₂[®] PILOT FACILITY

Our ECO₂ pilot facility draws flue gas downstream of our 50-MW ECO unit at FirstEnergy's R.E. Burger Plant. An independent assessment completed by WorleyParsons Group Inc. in 2010 concludes that the ECO₂ pilot facility is well designed, instrumented, and operated, and that it provides a sound basis for the design and construction of a full-scale commercial ECO₂ system.



- 1-MW unit; designed for 20 tons per day CO₂ capture; >25 tons CO₂ per day achieved
- Uses commercial equipment
- Commissioning completed and operations began in December 2008; testing concluded December 2010
- CO₂ removal >90% at full design flow from inlet gas containing 11-12% CO₂
- Product CO₂ was purified to meet industrial pipeline specifications
- Pilot has demonstrated it can adapt to the normal changes of an operating power plant
- Provides design basis for commercial systems

Rev. 03/2011